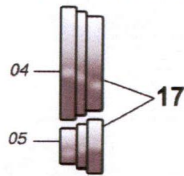


**NOTE:**

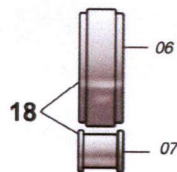
Some of these parts are only called out once even though there may be more than one.

| Ref | Description           | Qty Req | Part No |
|-----|-----------------------|---------|---------|
| 01  | Carriage              | 1       | 4019    |
| 02  | Roll Body             | 1       | 4020    |
| 03  | 1/4" Star Washer      | 2       | 2511    |
| 04  | Brick Mold Die, Large | 1       | 4022    |
| 05  | Brick Mold Die, Small | 1       | 4023    |
| 06  | Rib Die, Large        | 1       | 4024    |
| 07  | Rib Die, Small        | 1       | 4025    |
| 08  | Bearing               | 4       | 4026    |
| 09  | Axle Shaft            | 2       | 4027    |
| 10  | Axle Spacer           | 2       | 4017    |
| 11  | Nameplate             | 1       | 4015    |
| 12  | Washer                | 2       | 2512    |
| 13  | Screw, 5/8"           | 4       | 2019    |
| 14  | Screw, 7/8"           | 6       | 2020    |
| 15  | Nyloc Nut             | 4       | 2313    |
| 16  | Allen Wrench          | 1       | 6023    |
| 17  | Brick Mold Die Set    | 1       | 3018    |
| 18  | Rib Die Set           | 1       | 3019    |
| 19  | Crown Mold Die Set    | 1       | 3025    |
| 20  | 3/8-16 x 3/4" Hex Cap | 2       | 2042    |
| 21  | Handle                | 1       | 4012    |
| 22  | Grip                  | 1       | 4014    |
| 23  | Crown Mold Die, Large | 1       | 4070    |
| 24  | Crown Mold Die, Small | 1       | 4071    |
| 25  | Spacer, Lg Crown Mold | 1       | 4072    |

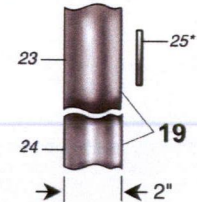
Brick Mold Die Set



Rib Form Die Set



Crown Mold Die Set



\*Spacer available with crown mold dies only.

Model 3015

**CONTENTS**

|                            |       |
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| Operation.....             | Pg. 2 |
| Changing Dies.....         | Pg. 2 |
| Making Brick Mold/Ribs.... | Pg. 3 |
| Parts.....                 | Pg. 4 |

Patent No's 6,000,268 6,233,995



Crown Molding Dies Sold Separately

24145 Industrial Park Dr., Farmington Hills, MI 48335

Toll Free No. 1-800-Van Mark  
Phone No. 1-248-478-1200

Toll Free Fax 1-888-Van Mark  
Area Fax No. 1-248-478-1226

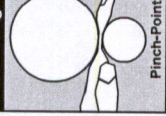
Web site: [www.van-mark.com](http://www.van-mark.com) E-Mail sales@[van-mark.com](mailto:van-mark.com)

TrimFormerInst.indd 16 md/sf Effective 11-05-03 © 2002-2011 Van Mark Products Corp. F529np Rev. 12-15-10

## Important Information!

1. Read all instructions carefully before getting started.
2. Keep fingers and hands clear of rollers at all times.
3. Keep loose clothing and jewelry out of roller path.
4. Always remove Trim Former prior to making bends.

Warning!



Pinch-Point

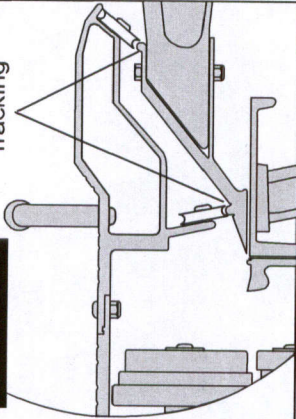
## TOOL OPERATION

We would like to take this opportunity to thank you once again for your purchase of the Van Mark Trim Former. Please take a moment to read all the instructions contained in this manual.

1. Always operate this tool with the track bearings fully engaged with the tracks located along the brake anvil (see detail).
2. Always remove the Trim Former from the brake prior to making bends. Failure to do so can cause the tool to dislodge and fall to the ground causing damage or personal injury.
3. This tool is designed for use in forming various contours and shapes from standard trim coil stock. Please call the factory for details regarding Trim Former use on heavier gauge materials.

## Detail

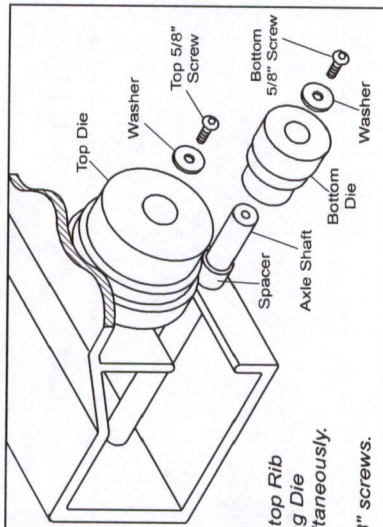
Tracking



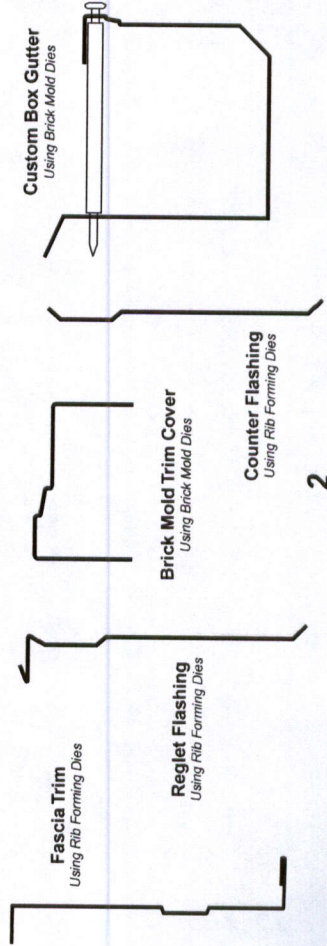
## CHANGING DIE SETS

Take a few moments to review the following steps for removing and installing die rolls.

- 1 Place Trim Former on level flat surface. Using the allen hex wrench provided, remove bottom 5/8" screw and washer. Slide bottom Brick Mold Die off axle.
- 2 Remove the top 5/8" screw and washer. Slide the top Brick Mold Die off axle.
- 3 With the spacers still in place, align the top Rib Forming Die over the bottom Rib Forming Die and slide both onto the axle shafts simultaneously.
- 4 Replace the washers and tighten the 5/8" screws.



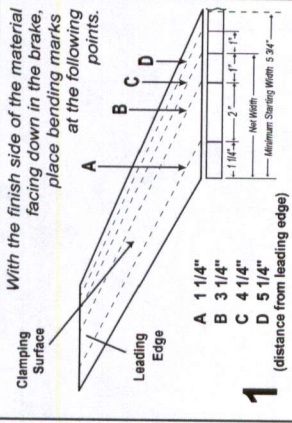
## EXAMPLES OF COMMON SHAPES AND STYLES



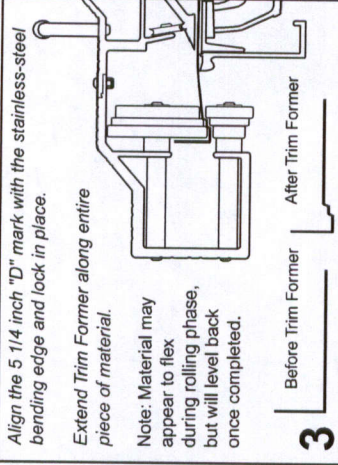
2

**NOTE:** Because results can vary from brake to brake, depending upon age or wear as an example, we recommend you use the following steps as a guideline to get you started. Once you are familiar with making this shape, practice making variations using scrap material until satisfied with results.

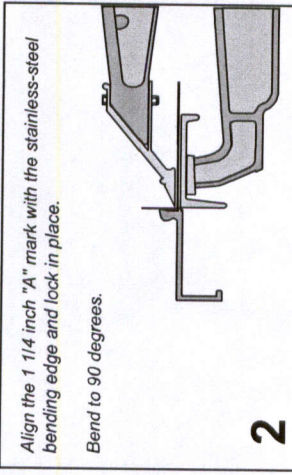
## FORMING BRICK MOLD



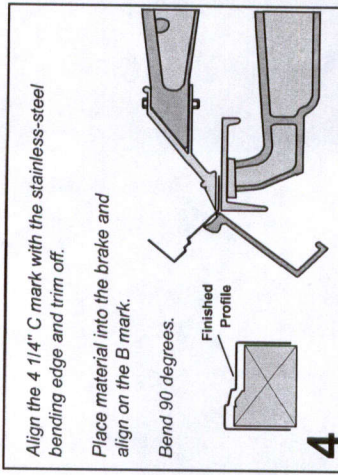
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3



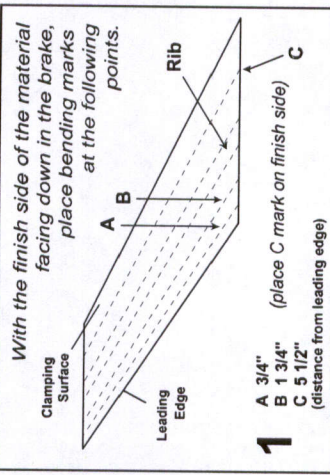
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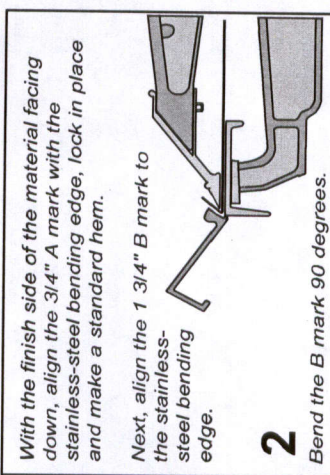
4

**NOTE:** Adding ribs to your various trim pieces will increase the beauty of your trim work as well as strengthen the piece against warping, kinks and oil-canning. Again, it is recommended that you make practice shapes using scrap material until satisfied with the results.

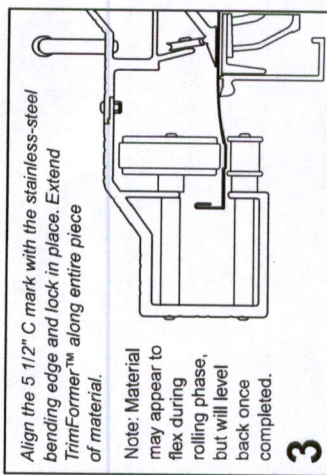
## FORMING RIBS



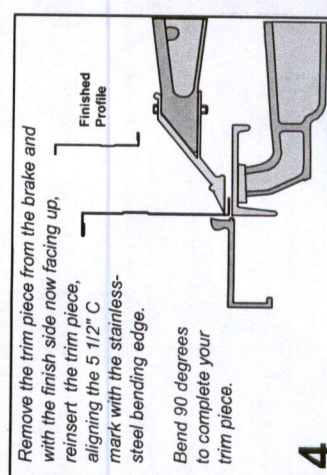
1



2



3



4