

PORTABLE + DURABLE

Van Mark



HIGH QUALITY
AMERICAN MADE
ROOFING & SIDING TOOLS

SINCE 1964





GENERATIONS OF QUALITY. LIFETIME SUPPORT.

Since 1964, Van Mark Products has been defined by a singular commitment: engineering portable metal bending and forming tools that work as hard as the people who use them. For over sixty years, we have designed, manufactured, and assembled every single product right here in the USA. We didn't build our reputation overnight; we earned it on job sites and in workshops by creating the industry standard for durability and precision.

Our metal brakes, slitters, and cutters are built to serve as your portable metalworking shop, capable of manipulating up to 24-gauge painted steel on-site. We know that your success depends on the absolute reliability of your equipment, whether you are tackling a complex metal roofing project or precision siding trim work.

But true quality means more than just a rugged build—it means a lasting commitment. At Van Mark, we don't just sell tools; we stand behind them for the long haul. That is why when you call our office, you will speak directly to a real person. Our team brings years of real product expertise to every conversation, ensuring you get actual solutions and knowledgeable support whenever you need it. When you invest in our tools, you are backed by a sixty-year legacy of engineering excellence and an unwavering promise of lifetime, personal support.

Thank you for putting your trust in Van Mark. **Let's shape the future together.**



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Quickly find
the perfect
brake for
you here:



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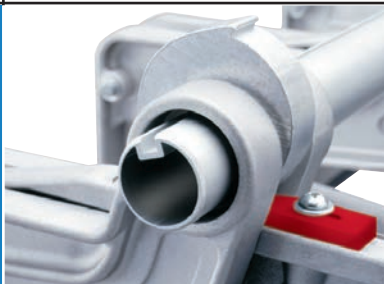
MARK I SERIES



- FEATURES VM'S UNIQUE CAM-LOCKING SYSTEM.
- ENGINEERED FOR 3/4" HEMS. (TRADITIONAL J-CHANNEL)
- BENDS UP 180° HEMS FOR COMPLEX BEND PROFILES.

SHOWN WITH OPTIONAL TRIMCUTTER (3017)
AND UNISTAND (USA1)

CAM LOCK DESIGN



Low maintenance cam locking design automatically adjusts to material thickness when you lock the brake.

HEMMING



Hemming (overbending) is an easy 2-step process that quickly creates 3/4" hems.

FULL HANDLE



Full loop bending and locking handles with dual attachment points allows for one handed operation.

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

MODEL	LENGTH	CASTINGS	WEIGHT
M2-S	2'0"	2	32LBS.
M4-S	4'6"	3	63LBS.
M6-S	6'6"	3	83LBS.
M8-S	8'6"	4	101LBS.
M10-S	10'6"	5	120LBS.
M12-S	12'6"	6	153LBS.

14"
throat depth
Max: .027" Aluminum



MARK II TRIMMASTER



SHOWN WITH OPTIONAL TRIMCUTTER (3017)
COIL DISPENSER (CD24), UNISTAND
EZ-GO (USA1EZ) AND MULTIGAUGES (3978)

- OUR MOST POPULAR BRAKE FOR SIDING CONTRACTORS.
- POWERSLOT HINGE SET UP FOR 5/8" HEMS.
- FEATURES VM'S UNIQUE CAM-LOCKING SYSTEM.
- DUAL BASERAIL FRAME FOR MAXIMUM RIGIDITY.

14"
throat depth

Max: .032" Aluminum
or 29 ga Steel

MODEL	LENGTH	CASTINGS	WEIGHT
TM2-S	2'0"	2	36LBS.
TM4-S	4'6"	3	67LBS.
TM6-S	6'6"	3	85LBS.
TM8-S	8'6"	4	104LBS.
TM10-S	10'6"	5	123LBS.
TM12-S	12'6"	6	159LBS.

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

MARK II HEAVY DUTY

- SAME OPERATION & FEATURES AS STANDARD MODEL.
- ADDITIONAL CASTINGS TO INCREASE CAPACITY.
- 2X DUAL POINT BENDING HANDLES. (10'+ MODELS)
- REMAINS HIGHLY PORTABLE.

SHOWN WITH OPTIONAL UNISTAND EZ-GO (USA1EZ)



14"
throat depth

Max: .040" Aluminum
or 26 ga Steel

MODEL	LENGTH	CASTINGS	WEIGHT
TM6HD-S	6'6"	5	98LBS.
TM8HD-S	8'6"	7	128LBS.
TM10HD-S	10'6"	9	163LBS.
TM12HD-S	12'6"	11	199LBS.
TM14HD-S	14'6"	13	230LBS.

HD MODELS BEND UP TO .040" ALUMINUM OR 26 GAUGE STEEL

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

METAL MASTER 20



- POWERSLOT HINGE SET UP FOR 5/8" BENDS.
- ERGONOMIC HANDLES WITH MULTIPLE GRIP LOCATIONS.
- SHARES FEATURES AND CAPABILITIES OF MARK II WITH INCREASED THROAT DEPTH. (20")
- DUAL BASE RAIL FRAME INCREASES RIGIDITY AND MAINTAINS ALIGNMENT.

SHOWN WITH OPTIONAL UNISTAND (USA2EZ)

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

MODEL	LENGTH	CASTINGS	WEIGHT
MM260	2'0"	2	52LBS.
MM460	4'6"	2	78LBS.
MM660	6'6"	3	107LBS.
MM860	8'6"	3	122LBS.
MM1060	10'6"	4	148LBS.
MM1260	12'6"	5	194LBS.

20"
throat depth

Max: .032" Aluminum
or 29 ga Steel

METAL MASTER 20 HEAVY DUTY

- SAME OPERATION & FEATURES AS STANDARD MODEL.
- ADDITIONAL CASTINGS TO INCREASE CAPACITY.
- 2X DUAL POINT BENDING HANDLES. (10'+ MODELS)
- REMAINS HIGHLY PORTABLE.

SHOWN WITH OPTIONAL UNISTAND (USA2)

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

MODEL	LENGTH	CASTINGS	WEIGHT
MM661	6'6"	4	83LBS.
MM861	8'6"	4	101LBS.
MM1061	10'6"	5	120LBS.
MM1261	12'6"	6	153LBS.
MM1461	14'6"	7	240LBS.

HD MODELS BEND UP TO .040" ALUMINUM OR 26 GAUGE STEEL

20"
throat depth

Max: .040" Aluminum
or 26 ga Steel



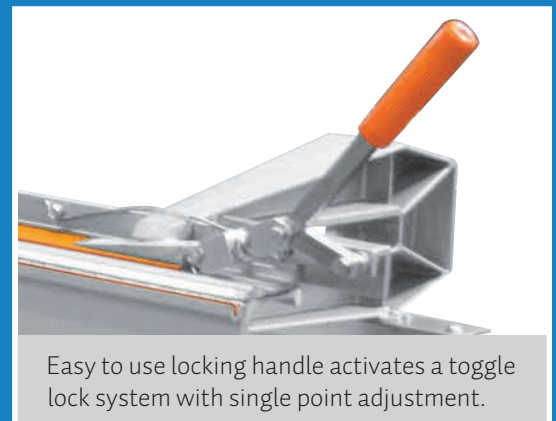
TRIM-A-BRAKE II



- LIGHTWEIGHT FOR EASY SETUP AND TRANSPORT.
- ALLOWS BASIC BENDS UP TO 130°.
- ENTRY-LEVEL BRAKE FOR FASCIA, TRIM & FLASHINGS.
- GREAT D.I.Y. BRAKE.

SHOWN WITH OPTIONAL STEEL LEG KIT (3000)

THE TRIM-A-BRAKE II IS BASED ON OUR ORIGINAL BRAKE DESIGN FROM 1964. WE'VE MADE IMPROVEMENTS OVER THE YEARS TO ENSURE DURABILITY, RELIABILITY, AND CONSISTENCY. BUT IT STILL HAS THE HEART & SOUL OF THE ORIGINAL TRIM-A-BRAKE. DESIGNED TO BE A VALUE ORIENTED BRAKE IT IS CAPABLE OF DOING MOST BENDS FOR TRIM REPAIR OR NEW INSTALLATIONS. SIMPLE IN ITS OPERATION, AND EASY TO LEARN, THE TRIM-A-BRAKE II IS IDEAL FOR SMALLER OR LESS DETAILED PROJECTS.



13"
throat depth
Max: .024" Aluminum

MODEL	LENGTH	CASTINGS	WEIGHT
T200	2'0"	2	25LBS.
T450	4'6"	3	40LBS.
T650	6'6"	4	58LBS.
T850	8'6"	4	76LBS.
T1050	10'6"	5	91LBS.
T1250	12'6"	7	112LBS.

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

MARK IV INDUSTRIAL TRIMMASTER

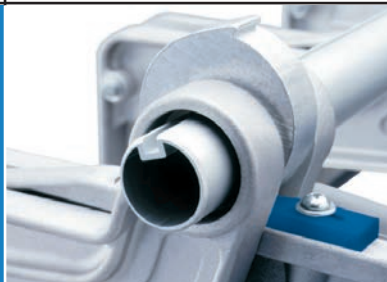


INCLUDES
STAND

24ga
CAPABLE

- ENGINEERED TO MEET THE DEMANDS OF METAL ROOFING.
- EACH LOOP HANDLE PROVIDES TWO LIFT POINTS, EVEN WITH ONE HAND.
- XTREME STAND™ PROVIDES STABLE SUPPORT FOR THE BRAKE WHEN BENDING.
- STAND AND PLATFORM HAVE QUICK RELEASE PINS AND FOLDS FLAT FOR TRANSPORT.

CAM LOCK DESIGN



Low maintenance cam locking design automatically adjusts to material thickness when you lock the brake.

XTREME STAND



Brake includes our lightweight folding aluminum Xtreme Stand that provides a counterweight platform for heavier materials.

DUAL HANDLES



Dual bending handles with two attachment points allows for one handed operation. Handles are out of the way when bending.

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

MODEL	LENGTH	CASTINGS	WEIGHT
IT6-S	6'6"	7	144LBS.
IT8-S	8'6"	9	182LBS.
IT10-S	10'6"	11	211LBS.
IT12-S	12'6"	13	250LBS.
IT14-S	14'6"	15	291LBS.

14"
throat depth

Max: .050" Aluminum
or 24 ga Steel



INDUSTRIAL METAL MASTER 20EZ

SHOWN WITH OPTIONAL TRIMCUTTER (3017)



INCLUDES
STAND

24ga
CAPABLE

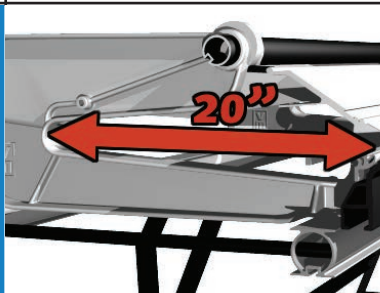
- OUR MOST POPULAR BRAKE FOR METAL ROOFING.
- FEATURES VM'S UNIQUE CAM-LOCKING SYSTEM.
- BENDS UP 180° 5/8" HEMS FOR COMPLEX BEND PROFILES.

EZ-GO STAND



Brake includes our EZ-Go stand for the ultimate maneuverability on the jobsite, as well as the counterweight platform.

20" THROAT DEPTH



Ideal for metal roofing, capable of bending up to 24 gauge grade D painted steel, with a throat depth of 20" for larger panels.

DUAL HANDLES



Dual bending handles with two attachment points allows for one handed operation. Handles are out of the way when bending.

20"
throat depth

Max: .050" Aluminum
or 24 ga Steel

MODEL	LENGTH	CASTINGS	WEIGHT
IM665	6'6"	5	217LBS.
IM865	8'6"	5	227LBS.
IM1065	10'6"	7	259LBS.
IM1265	12'6"	9	363LBS.
IM1465	14'6"	10	385LBS.

- ACCUTRACK
- HEMS 3/4"
- HEMS 5/8"
- POWERLOCK HINGE
- CAM LOCK
- SLIDE LOCK

ACCESSORIES



UNIStand EZ-Go



WHEELS DOWN



FEET DOWN



USA1EZ, USA2EZ

OUR MOST MANEUVERABLE STAND, SPINS ON A DIME!
QUICKLY ATTACHES TO BRAKE SO YOU CAN GET TO WORK.
HEAVY DUTY STEEL CONSTRUCTION.
LIFT END OF BRAKE TO ENGAGE OR DISENGAGE WHEELS.

UNIStand ADJUSTABLE



USA1, USA2

PROVIDES SECURE SUPPORT FOR VM BRAKES.
PACKS DOWN FLAT FOR EASY TRANSPORT.
WHEELS ALLOW FOR JOBSITE PORTABILITY.
ATTACHES QUICKLY AND EASILY TO BRAKE.

UNILEG



UNL1, UNL2

LEGS ATTACH IN SECONDS.
NO TOOLS REQUIRED.
LAYS FLAT FOR STORAGE.

STEEL LEG KIT

3000, 3001, 3002, 3020



STEEL FOLDING LEG, PAIR.
MOUNTS DIRECTLY TO TOOLS.
INCLUDES HARDWARE.

TUNE UP KITS

VARIES BY BRAKE MODEL



TUNE UP KITS AND REPLACEMENT
PART SOLUTIONS ARE AVAILABLE
FOR ALL VAN MARK BRAKES BUILT
SINCE 1964.

COIL DISPENSER

CD24



PAYS FOR ITSELF BY MINIMIZING COIL DAMAGE.
SAVES TIME BY STREAMLINING WORK PROCESS.
FREE STANDING FOR IMPROVED STABILITY.
ACCUTRACK COMPATIBLE.

COIL CRADLE

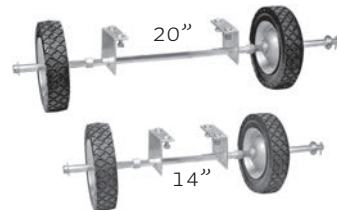
CC24, CC36



PREVENTS COIL DAMAGE DUE TO UNWINDING.
STAINLESS STEEL EDGE FOR EASY SCORING.
KEEPS MATERIALS OFF ROUGH SURFACES.

WHEEL KITS

3004, 3035



MOUNTS TO THE END OF THE BRAKE FOR EASY
LOADING OR TRANSPORT AROUND JOBSITE.

AccuTrack Accessories



TRIMCUTTER

3017

RIDES THE ACCUTRACK RAILS ON ALL VM CAM-LOCK BRAKES FOR STABILITY.
CUTS UP TO 24 GA (GRADE D) PAINTED STEEL & .050" (3003H14) ALUMINUM.
4 POINTS OF CONTACT FOR ACCURACY AND TO AVOID RIPPLING MATERIAL.

3015

TRIMFORMER

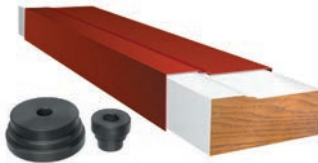
INCLUDES BRICK MOLD AND RIB FORM DIES.

OFFER CUSTOM DETAILED TRIM TO INCREASE PROFITS.

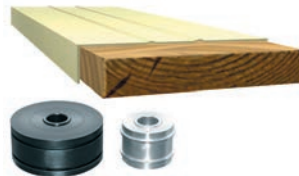
4 POINTS OF CONTACT FOR CONSISTENT & REPEATABLE SHAPES.



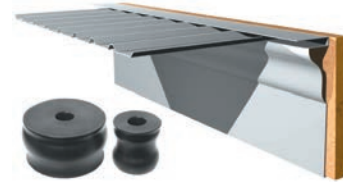
RIB FORM DIES
INCLUDED
3019



BRICK MOLD DIES
INCLUDED
3018



BEAD FORM DIES
OPTIONAL
3044



CROWN MOLD DIES
OPTIONAL
3025

3978

MULTIGAUGES



QUICK REFERENCE FOR MATCHING BEND ANGLES.
PROVIDES MEASUREMENT FOR TRIMCUTTER CUTS.
IDEAL FOR NEW OPERATORS. ACCUTRACK COMPATIBLE.

3016

QUICKSCORE



SCORES ALUMINUM ALONG FRONT HINGE.
USES COMMON UTILITY KNIFE BLADES.
ACCUTRACK COMPATIBLE.

SAW TABLES



TRIM-A-TABLE
TAT60

OUR MOST ADVANCED SAW TABLE, THE TAT60 IS THE NEXT EVOLUTION OF THE TAT50, WITH THESE ADDED FEATURES:

SAW AND STEEL FOLDING LEGS (3001) NOT INCLUDED

6' SAW TRACK BOOM FOR WIDER MATERIALS.

SLIDING DECK EXTENSIONS TO SUPPORT OVERSIZED PANELS.

FULLY CAPTURED SAW TRACKS WITH QUICK DROP-IN FEATURE FOR SAW.

EXTENDS TO 18' LONG, FOLDS TO 8' FOR TRANSPORT.



TAT50

THE ORIGINAL TRIM-A-TABLE, PROVEN OVER 40 YEARS. ADJUSTABLE 5' BOOM WITH SAW TRACK TO FIT MOST SAWS. EXTENDS TO 18' LONG, FOLDS TO 8' FOR TRANSPORT. BUILT IN PROTRACTOR TO HELP MATCH ROOF PITCH.

SAW AND STEEL FOLDING LEGS (3001) NOT INCLUDED



SCT90

SURECUT 90

LIGHTWEIGHT 90" TABLE FOR BASIC 90 DEGREE CUTS. SAW TRACKS ADJUST FOR MOST CIRCULAR SAWS. PERFECT FOR SIDING, SOFFIT, AND DECK MATERIALS. TABLE EXTENSION ALLOWS FOR LONGER MATERIALS.

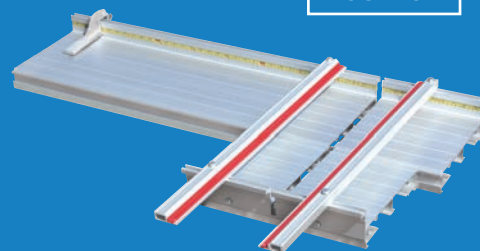


FOLDING LEGS (3020) NOT INCLUDED

SCT45

SURECUT 45

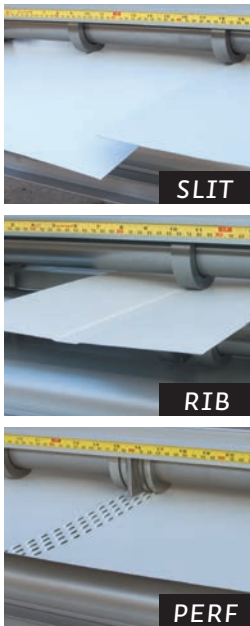
45" WIDE BASIC TABLE FOR SMALLER JOBS.



TRIM-A-SLITTER PERF PACKAGE



SLITTERS



FEATURES:

- SLITTER
- HD MOTOR
- UNISTAND EZ-GO MINI
- PERFORATOR DIE SET
- FOUR SLITTING KNIVES (TWO CUTS)
- DISASSEMBLES QUICKLY FOR TRANSPORT

CREATE YOUR OWN ALUMINUM OR STEEL VENTILATED PANELS FOR ROOF CAPS, Z BAR OR SOFFIT FROM ANY COLOR COIL OR SHEET UP TO 24 GA PAINTED STEEL.

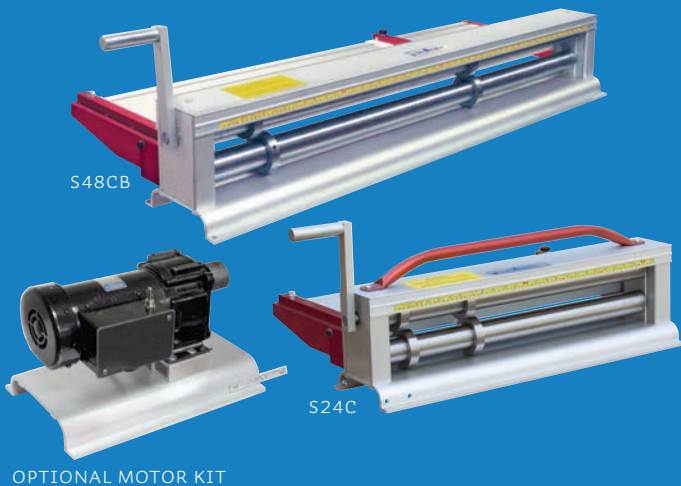
INDUSTRIAL TRIM-A-SLITTER COMBO



FEATURES:

- SLITTER
- STANDARD MOTOR
- UNISTAND
- 6' ROLLER EXIT TABLE
- FOUR SLITTING KNIVES (TWO CUTS)
- FOLDS FOR STORAGE
- DISASSEMBLES QUICKLY FOR TRANSPORT

TRIM-A-SLITTER



THE TRIM-A-SLITTER IS YOUR SOLUTION FOR FACTORY SLITTING AND RIB FORMING NEEDS ON THE JOBSITE. EASILY OPERATED WITH A MANUAL HAND CRANK OR OPTIONAL MOTOR KITS. FEATURING AN ADJUSTABLE FEED TRAY WITH ALUMINUM GUIDE RAILS TO ACCOMMODATE DIFFERENT WIDTH MATERIALS. DEPENDING ON CONFIGURATION, YOU CAN SLIT, RIB OR PERFORATE MATERIALS, OR ANY COMBINATION IN ONE PASS. SLITTING REQUIRES 2 KNIVES PER CUT, RIBS REQUIRE 3 KNIVES PER RIB. ALL SLITTERS INCLUDE 4 KNIVES.

SLITTER MODELS

MODEL	LENGTH	ARBOR	WEIGHT
S24B	24"	1.5"	56LBS
S24C	24"	2.0"	74LBS
S36C	36"	2.0"	103LBS
S48CB*	48"	2.0"	131LBS

*INCLUDES 2 BOOSTER BLOCKS

POWER ACCESSORIES

PN	DESCRIPTION	WEIGHT
3521	115 VOLT	26LBS
3535*	115 VOLT HD	50LBS
3522	220/230 VOLT	26LBS
3508	HD FOOT PEDAL	6LBS

*HD MOTOR RECOMMENDED FOR PERFORATING

SLITTER ACCESSORIES

SLITTER ACCESSORIES MAKE IT POSSIBLE TO INCREASE YOUR SLITTING EFFICIENCY, SAVING TIME AND MONEY. CAPACITY BOOSTERS/BLOCKS CAN BE ADDED TO HANDLE HEAVIER GAUGE METALS. PERFORATOR DIES OFFER **3.36"** OF **'NET FREE AREA'** PER LINEAR FOOT FOR MAKING CUSTOM VENTILATION ON THE JOBSITE. SEVERAL MOTOR KITS ARE AVAILABLE TO AUTOMATE YOUR SLITTING OR PERFORATING PROJECTS. SLITTER KNIVES HAVE TWO CUTTING EDGES, AND ADDITIONAL KNIVES CAN BE ADDED TO INCREASE PRODUCTION.

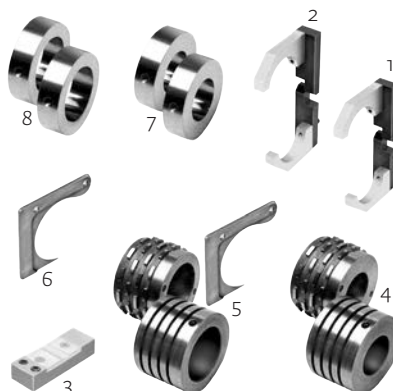


IMAGE	PN	DESCRIPTION
CAPACITY BOOSTERS/BLOCKS		
1	3581	B MODELS 1.5" SHAFT
2	3582	C MODELS 2.0" SHAFT
3	3578	C MODELS ONLY
PERFORATING DIES/WHEELS		
4	3007	B MODELS
5	3024A	C MODELS
6	5119	PERFORATOR STRIPPER
SLITTER KNIVES		
7	5034	B MODELS
8	5035	C MODELS

TRIM-A-GUTTER SYSTEM



SHOWN WITH OPTIONAL
UNL1 UNILEG SYSTEM

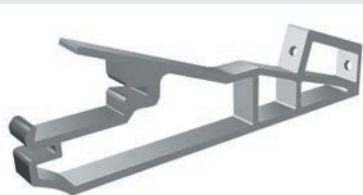


BEFORE



TAG50

- WORKS WITH ALUMINUM TRIM COIL OR GUTTER COIL.
- CREATES INDUSTRY-STANDARD 48" SECTIONS OF GUTTER HOOD.
- SIMPLE 2-STEP PROCESS: MAKE A 90 DEGREE BEND, THEN FORM ROUNDED LIP.
- BRACKETS FOR MAXIMUM SUPPORT OF GUTTER AND HOOD, CLIPS FOR HOOD SUPPORT



6" K STYLE BRACKETS

STRONGER THAN STAMPED HANGERS
IDEAL FOR NEW GUTTER INSTALLATION
OR ADDITIONAL STRENGTH

3093	6" K STYLE BRACKET	100CT
3094	6" K STYLE BRACKET	500CT



5" K STYLE BRACKETS

STRONGER THAN STAMPED HANGERS
IDEAL FOR NEW GUTTER INSTALLATION
OR ADDITIONAL STRENGTH

3026	5" K STYLE BRACKET	100CT
3027	5" K STYLE BRACKET	500CT



K STYLE GUTTER CLIPS

GUTTER CLIPS ATTACH TO EXISTING
5" OR 6" K STYLE GUTTERS TO HOLD
GUTTER HOOD

3026	5" K STYLE BRACKET	100CT
3027	5" K STYLE BRACKET	500CT



TOOLS AND SCREWS

4629	1/4" MAGNETIC BIT DRIVER	
3028	3" ANCHOR SCREWS	100CT
3029	3" ANCHOR SCREWS	500CT
3030	3/8" COVER SCREWS	100CT
3031	3/8" COVER SCREWS	500CT



NAILHAWG

25" WIDE	NH25
31" WIDE	NH31



- INDUSTRY'S STRONGEST MAGNETIC SWEEP.
- ADJUSTABLE HEIGHT BALL BEARING WHEELS.
- DURABLE ALUMINUM DESIGNED FOR THE JOBSITE.



SHOWN WITH BEADS
CREATED USING THE
VAN MARK TRIMFORMER

AFTER

